(19) World Intellectual Property **Organization**

International Bureau





(43) International Publication Date 17 November 2005 (17.11.2005)

PCT

(10) International Publication Number WO 2005/108535 A3

(51) International Patent Classification⁷: C07C 51/50

C11B 5/00,

(21) International Application Number:

PCT/US2005/014884

(22) International Filing Date: 29 April 2005 (29.04.2005)

English (25) Filing Language:

(26) Publication Language: English

(30) Priority Data:

60/566,972 US 30 April 2004 (30.04.2004)

- (71) Applicant (for all designated States except US): NUTRI-SCIENCE TECHNOLOGY, INC. [US/US]; 320 Springside Drive, Suite 300, Fairlawn, OH 44333 (US).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): LUCHINI, Daniel, Nestor [US/US]; 1469 Culpepper Drive, Naperville, IL 60540 (US). **STROHMAIER, George, K.** [US/US]; 1111 Ty Drive, Medina, OH 44526 (US). FREDERIKSEN, Eiler, D. [US/US]; 1140 Calico Ridge, Henderson, NV 89015 (US). HAWKES, James, G. [US/US]; 3150 N. Sheridan Road, 16C, Chicago, IL 60657 (US). DULL, Bob, J. [US/US]; 722 Victoria Lane, O'Fallon, IL 62269 (US).
- (74) Agent: BUTCH, Peter, J., III; Synnestvedt Lechner & Woodbridge LLP, P.O. Box 592, Princeton, NJ 08592-0592 (US).

- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments
- (88) Date of publication of the international search report: 15 December 2005

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: POLYUNSATURATED FATTY ACID MONOVALENT AND DIVALENT METAL SALT SYNTHESIS

(57) Abstract: Disclosed herein are methods for the preparation of a free-flowing, storage-stable fatty acid metal salt product by forming a reactive admixture comprising (a) an unsaturated fatty acid glyceride feedstock; and (b) from about 1 mol to about 3 mol of at least one monovalent metal hydroxide or at least one divalent metal hydroxide; and heating the admixture to a temperature at which said fatty acid glycerides saponify to form fatty acid metals salts; wherein said monovalent metal is potassium; and wherein said divalent metal is selected from the group consisting of calcium, copper, magnesium and zinc. The fatty acid glycerides may be saponified in an atmosphere in which the partial pressure of oxygen has been reduced by an amount effective to provide an improvement in storage stability until a free-flowing, storage-stage product is obtained, or prior to saponification, the fatty acid glycerides may blended with a stabilizing oil that promotes storage stability, or both. Storage stable metal salts of unsaturated fatty acids prepared by the inventive methods are also disclosed.